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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/560,173	10/06/2006	Hiroyuki Ochiai	283229US2X PCT	1447
OBLON, SPIVAK, MCCLELLAND MAIER & NEUSTADT, L.L.P. 1940 DUKE STREET ALEXANDRIA, VA 22314		EXAMINER		
		HORNING, JOEL G		
			ART UNIT	PAPER NUMBER
			1712	
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			03/03/2011	ELECTRONIC

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Notice of the Office communication was sent electronically on above-indicated "Notification Date" to the following e-mail address(es):

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	Application No.	Applicant(s)				
	10/560,173	OCHIAI ET AL.				
Office Action Summary	Examiner	Art Unit				
	JOEL G. HORNING	1712				
The MAILING DATE of this communication app	ears on the cover sheet with the c	orrespondence address				
Period for Reply						
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period value of the reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tim vill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONEI	N. lely filed the mailing date of this communication. (35 U.S.C. § 133).				
Status						
1) Responsive to communication(s) filed on 10 Ja	anuary 2011.					
2a) This action is FINAL . 2b) ▼ This	<u> </u>					
3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is						
closed in accordance with the practice under E	x parte Quayle, 1935 C.D. 11, 45	53 O.G. 213.				
Disposition of Claims						
4)⊠ Claim(s) <u>52-76</u> is/are pending in the application.						
4a) Of the above claim(s) 52-55,59-71 and 74-76 is/are withdrawn from consideration.						
5) Claim(s) is/are allowed.						
6)⊠ Claim(s) <u>56-58,72 and 73</u> is/are rejected.						
7) Claim(s) is/are objected to.						
8) Claim(s) are subject to restriction and/or	election requirement.					
Application Papers						
9) The specification is objected to by the Examine	r.					
10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.						
Applicant may not request that any objection to the	drawing(s) be held in abeyance. See	e 37 CFR 1.85(a).				
Replacement drawing sheet(s) including the correct	ion is required if the drawing(s) is obj	ected to. See 37 CFR 1.121(d).				
11) \square The oath or declaration is objected to by the Ex	aminer. Note the attached Office	Action or form PTO-152.				
Priority under 35 U.S.C. § 119						
12)⊠ Acknowledgment is made of a claim for foreign	priority under 35 U.S.C. § 119(a)	-(d) or (f).				
a)⊠ All b)□ Some * c)□ None of:						
 Certified copies of the priority documents have been received. 						
2. Certified copies of the priority documents have been received in Application No						
3. Copies of the certified copies of the priority documents have been received in this National Stage						
application from the International Bureau (PCT Rule 17.2(a)).						
* See the attached detailed Office action for a list	of the certified copies not receive	d.				
Attachment(s)	_					
Notice of References Cited (PTO-892) Notice of Draftsperson's Patent Drawing Review (PTO-948)	4) 🔲 Interview Summary Paper No(s)/Mail Da					
2)	5) Notice of Informal P					
Paper No(s)/Mail Date <u>01-10-2011</u> .	6) Other:					

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DETAILED ACTION

Continued Examination Under 37 CFR 1.114

1. A request for continued examination under 37 CFR 1.114, including the fee set forth in 37 CFR 1.17(e), was filed in this application after final rejection. Since this application is eligible for continued examination under 37 CFR 1.114, and the fee set forth in 37 CFR 1.17(e) has been timely paid, the finality of the previous Office action has been withdrawn pursuant to 37 CFR 1.114. Applicant's submission filed on July 29th. 2010 has been entered.

Election/Restrictions

2. Claims 52-55, 59-71 and 74-76 are withdrawn from further consideration pursuant to 37 CFR 1.142(b) as being drawn to a nonelected inventions/species, there being no allowable generic or linking claim. Election was made without traverse in the reply filed on 07-13-2009.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 3. Claims 56-58 are rejected under 35 U.S.C. 103(a) as being unpatentable over Schell et al (US 5952110) in view of Koizumi et al (EP1035231, as supplied by applicant).

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The instant **claim 56** is directed towards a method for producing a surface treated component of a turbine engine, comprising:

a. Applying a compressed powder of a mixture including one or more oxidationresistant metals and one or more ceramic materials as a tool electrode, and

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b. Forming a protective coating on a portion of an untreated component by processing the portion as a workpiece of an electric spark machine with the tool electrode spaced from the component in an electrically insulating fluid.

Schell et al is directed towards a method for forming a protective (and abrasive/wear resistant) coating on a gas turbine engine component (abstract). The method comprises depositing a layer of an oxidation resistant metal alloy, then depositing a composite layer of (1) an oxidation resistant metal, such as a NiCr (e.g. NiCrCoAl) alloy 12 and (2) abrasive particles (col 5, line 34-46). The abrasive particles 16 in the composite layer can be ceramics, such as alumina (col 5, lines 25-34) and Schell et al teaches the use of other abrasives material, such as cubic boron nitride, as common, with materials that last through the green run of the engine as preferred (col 1, line 61 through col 2, line 4). Schell et al does not teach depositing this composite layer by an electric spark machine process.

However, Koizumi et al is also directed towards a process for depositing wear resistant coatings. It teaches that electrospark alloying (ESA) methods are known to be suitable for the deposition of such coatings. This method works by creating a spark between the substrate and a tool electrode formed of the material to be

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deposited, so that material from the electrode transfers to the substrate and forms a coating [0002]. The space between the electrode and the substrate can be an electrically insulating fluid, such as argon (a fluid can be either a gas or a liquid) [0046] or a liquid (which it is readily apparent would also need to be relatively insulating otherwise a spark could not form, because the electricity would just conduct through the liquid instead) [0029-0030].

Koizumi et al further teaches forming an electrode by mixing powders of the materials to be deposited. This should include at least one metal from a list which includes: Ni, Co, Cr and Al. The powder mixture is compressed and treated in order to form an axial body, which is the tool electrode [0010]. In addition to the metal powder, abrasive powders, such as cubic BN, is added to the powder mixture in order to increase its wear resistance [0023].

Thus it would have been obvious to a person of ordinary skill in the art at the time of invention to deposit the NiCr alloy/Alumina composite coating of Schell et al by an ESA process as taught by Koizumi et al by: mixing NiCr Alloy powder with alumina powder and forming it into a tool electrode, and generating a spark between the electrode and the substrate so that the substrate is coated. Such a person would have been motivated to do so, since it was a known deposition method to be suitable for the formation of such protective coatings and would produce predictable results (claims 56 and 57).

Regarding **claim 58**, Schell et al further teaches depositing an additional ceramic layer **14** over the composite metal/ceramic layer (which can be considered

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to comprise a protective metal coating portion **12** and a second ZrO₂-Y portion **16**, see figure 1) by a PVD process (col 5, lines 37-48), which further protects the substrate.

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4. Claims 72-73 are rejected under 35 U.S.C. 103(a) as being unpatentable over Schell et al (US 5952110) in view of Koizumi et al (EP 1035231) in view of Kamo et al (US 4738227) in view of Church et al (US 3956531).

These claims are directed towards a process for producing a surface treated portion of a turbine engine, comprising:

- a. Forming a base coating on a portion of an untreated component by processing the portion as a workpiece of an electric spark machine with a tool electrode of an oxidation resistant metal;
- b. Forming a protective coating coated on the base coating and the intermediate substance by processing the base coating and the intermediate substance as a workpiece of an electric spark machine with a tool electrode of one or more protective materials selected from the group consisting of oxide ceramics, cubic BN and oxidation-resistant metals; and
- c. Closing pores of the protective coating by filling a powder of SiOo or MoSi2 into the pores and heating the portions enough to change the powder into amorphous SiO2.

Schell et al is directed towards a method for forming a protective (and abrasive/wear resistant) coating on a gas turbine engine component (abstract). The process forms the structure shown in figure 1, and comprises:

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a. depositing a first layer of an oxidation-resistant NiCr metal alloy (e.g.
 NiCrCoAl) alloy (claim 73, col 5, lines 34-37), then

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b. depositing a second protective layer comprising a NiCr alloy and an intermediate (abrasive) particle substance 16, which has 40-70% of the particles size extending out of the NiCr alloy material (col 5, lines 36-41). Schell et al teaches a variety of abrasives as known to the art, like cubic boron nitride and alumina (col 1, lines 58-63). A ceramic material 14 is then deposited between the abrasive particles as part of this protective layer by plasma spraying (col 5, line 34-46). The ceramic is preferably made of a zirconia (col 4, lines 66-67) and it improves the durability and thermal stability of the underlying engine component (col 5, lines 6-12).

Schell et al does not teach depositing this first or second composite layer by an electric spark machine process. It also does not teach filling the pores in the zirconia coating with a SiO₂ powder and heating it to form amorphous SiO₂.

However, Koizumi et al is also directed towards a process for depositing wear resistant coatings. It teaches that electrospark alloying (ESA) methods are known to be suitable for the deposition of such coatings. This method works by creating a spark between the substrate and a tool electrode formed of the material to be deposited, so that material from the electrode transfers to the substrate and forms a coating [0002]. This is done with a gas between to the substrate and the electrode (intermediate material) [0025].

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Koizumi et al further teaches forming an electrode by mixing powders of the materials to be deposited. This should include at least one metal from a list which includes: Ni, Co, Cr and Al. The powder mixture is compressed and treated in order to form an axial body, which is the tool electrode [0010]. In addition to the metal powder, abrasive powders, such as cubic BN, is added to the powder mixture in order to increase its wear resistance [0023].

Thus it would have been obvious to a person of ordinary skill in the art at the time of invention to deposit the first NiCr alloy coating of Schell et al by an ESA process as taught by Koizumi et al and then to deposit the first part of the second protective layer by mixing NiCr Alloy powder with alumina (metal oxide) or cubic BN powder and forming it into a tool electrode, and generating a spark between the electrode and the substrate so that the substrate is coated. The zirconia of the second protective layer could then be deposited by plasma spray. Such a person would have been motivated to deposit these metal containing layers by the ESA process since it was a deposition method known to be suitable for the formation of such protective and abrasive coatings which would produce predictable results.

Kamo et al is directed towards combustion engines (abstract) and contains teaching highly relevant to the insulating zirconia coatings on such components.

Like Schell et al it teaches plasma spraying zirconia coatings on its engine components as a thermal barrier (col 5, lines 40-45). Kamo et al additionally teaches that, in order to further increase the durability of the zirconia, coating the zirconia layer with a ceramic coating material comprising silica which is impregnated

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into the pores of the plasma sprayed zirconia with a liquid chromium precursor and then thermally treated to 1000°F so that it closes the pores in the zirconia (col 5, lines 45-63). Since it does not say that the resulting silica is crystalline, so a person of ordinary skill in the art would expect that amorphous silica (glass) would be used. Furthermore after the heat treatment the resulting silica would be glassy (amorphous). Kamo et al incorporates the Church et al reference (US 3956531) in order to teach how the silica containing coating is used (col 5, lines 64-66), but Kamo et al itself does not specifically state that the silica is in the form of a powder.

The Church et al reference teaches that when the liquid chromium composition contains additional oxides, they are in the form of particulate powders which are mixed into a slurry which is then applied to the substrate surface (col 29, line 67 through col 30, line 61).

Thus it would have been obvious to a person of ordinary skill in the art at the time of invention to apply such a silica powder containing coating to the plasma sprayed coating of Schell et al in order to increase the durability of the zirconia layer, which, as shown above, Schell teaches is important to the zirconia layer.

When a reference discloses the limitations of a claim except for a property, and the Examiner cannot determine if the reference inherently possesses that property (in this case, that the heat treated silica would be amorphous), the burden is shifted to Applicant(s). In re Fitzgerald, USPQ 594 and MPEP §2112 (claim 72).

Double Patenting

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5. The nonstatutory double patenting rejection is based on a judicially created doctrine grounded in public policy (a policy reflected in the statute) so as to prevent the unjustified or improper timewise extension of the "right to exclude" granted by a patent and to prevent possible harassment by multiple assignees. A nonstatutory obviousness-type double patenting rejection is appropriate where the conflicting claims are not identical, but at least one examined application claim is not patentably distinct from the reference claim(s) because the examined application claim is either anticipated by, or would have been obvious over, the reference claim(s). See, e.g., *In re Berg*, 140 F.3d 1428, 46 USPQ2d 1226 (Fed. Cir. 1998); *In re Goodman*, 11 F.3d 1046, 29 USPQ2d 2010 (Fed. Cir. 1993); *In re Longi*, 759 F.2d 887, 225 USPQ 645 (Fed. Cir. 1985); *In re Van Ornum*, 686 F.2d 937, 214 USPQ 761 (CCPA 1982); *In re Vogel*, 422 F.2d 438, 164 USPQ 619 (CCPA 1970); and *In re Thorington*, 418 F.2d 528, 163 USPQ 644 (CCPA 1969).

A timely filed terminal disclaimer in compliance with 37 CFR 1.321(c) or 1.321(d) may be used to overcome an actual or provisional rejection based on a nonstatutory double patenting ground provided the conflicting application or patent either is shown to be commonly owned with this application, or claims an invention made as a result of activities undertaken within the scope of a joint research agreement.

Effective January 1, 1994, a registered attorney or agent of record may sign a terminal disclaimer. A terminal disclaimer signed by the assignee must fully comply with 37 CFR 3.73(b).

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6. Claims 56-58 are provisionally rejected on the ground of nonstatutory obviousness-type double patenting as being unpatentable over claims 26, 27, 30 and 31 of copending Application No. 10560360 in view of Schell et al (US 5952110).

In claim 26, '360 teaches forming a coating on a turbine engine by processing the portion of the turbine engine component by an dielectric spark machine with a tool electrode spaced from the component in an electrically insulating fluid. The deposited layer is a protective coating, specifically comprising SiC. The electrode is formed from a powder (see claim 30) and the electrode is formed by compression (see claim 31). '360 teaches depositing the wear resistant layer on a blade tip face (see claim 28), but does not teach depositing a layer of an oxidation-resistant metal and a ceramic as that wear resistant layer. However, Schell et al is also directed towards the same application of coating turbine engine blade tip faces with wear resistant coatings, furthermore it teaches that it is common in the art to entrain the ceramic particles of the wear resistant layer in an oxidation resistant metallic matrix (col 1, lines 35-40) and done in order to cause the layer to be resistant to oxidation and corrosion (col 2, lines 54-66).

Thus it would have been obvious to a person of ordinary skill in the art at the time of invention to include a oxidation resistant metal along with a ceramic wear resistant material in the electrode of '360 in order to deposit a known wear resistant composition for coating turbine tip faces which would also improve the corrosion and oxidation resistance of the coating (claim 56).

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Regarding **claim 57**, Schell teaches that the oxidation resistant metal can be NiCrCoAl and the wear resistance ceramic can be alumina (col 2, line 60 through col 3, line 6). Thus it would have been obvious to a person of ordinary skill in the art at the time of invention to use NiCr alloys and alumina as components to be deposited from the electrode, since they were known to be desirable coating materials for turbine engine blade tips.

Regarding **claim 58**, Schell et al further teaches depositing an additional ceramic layer **14** over the composite metal/ceramic layer (which can be considered to comprise a protective metal coating portion **12** and a second ZrO₂-Y portion **16**, see figure 1) by a PVD process (col 5, lines 37-48), which further protects the substrate.

This is a <u>provisional</u> obviousness-type double patenting rejection.

7. Claims 72 and 73 are provisionally rejected on the ground of nonstatutory obviousness-type double patenting as being unpatentable over claims 26, 27, 30 and 31 of copending Application No. 10560360 in view of Schell et al (US 5952110) as applied above, in view of Koizumi et al (EP 1035231) in view of Kamo et al (US 4738227) in view of Church et al (US 3956531)

As discussed above, from Schell, after an abrasion resistant layer is deposited, an additional ceramic material **14** is then deposited between the abrasive particles as part of this protective layer by plasma spraying (col 5, line 34-46). The ceramic is preferably made of a zirconia (col 4, lines 66-67) and it improves the

durability and thermal stability of the underlying engine component (col 5, lines 6-12).

'360 in view of Schell et al does not teach depositing this second composite zirconia layer by an electric spark machine process. It also does not teach filling the pores in the zirconia coating with a SiO₂ powder and heating it to form amorphous SiO₂.

However, Koizumi et al is also directed towards a process for depositing wear resistant coatings. It teaches that electrospark alloying (ESA) methods are known to be suitable for the deposition of such coatings. This method works by creating a spark between the substrate and a tool electrode formed of the material to be deposited, so that material from the electrode transfers to the substrate and forms a coating [0002]. This is done with a gas between to the substrate and the electrode (intermediate material) [0025].

Koizumi et al further teaches forming an electrode by mixing powders of the materials to be deposited. This should include at least one metal from a list which includes: Ni, Co, Cr and Al. The powder mixture is compressed and treated in order to form an axial body, which is the tool electrode [0010]. In addition to the metal powder, abrasive powders, such as cubic BN, is added to the powder mixture in order to increase its wear resistance [0023].

Thus it would have been obvious to a person of ordinary skill in the art at the time of invention to deposit the first NiCr alloy coating of Schell et al by an ESA process as taught by Koizumi et al and then to deposit the first part of the second

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protective layer by mixing NiCr Alloy powder with alumina (metal oxide) or cubic BN powder and forming it into a tool electrode, and generating a spark between the electrode and the substrate so that the substrate is coated. The zirconia of the second protective layer could then be deposited by plasma spray. Such a person would have been motivated to deposit these metal containing layers by the ESA process since it was a deposition method known to be suitable for the formation of such protective and abrasive coatings which would produce predictable results.

Kamo et al is directed towards combustion engines (abstract) and contains teaching highly relevant to the insulating zirconia coatings on such components. Like Schell et al it teaches plasma spraying zirconia coatings on its engine components as a thermal barrier (col 5, lines 40-45). Kamo et al additionally teaches that, in order to further increase the durability of the zirconia, coating the zirconia layer with a ceramic coating material comprising silica which is impregnated into the pores of the plasma sprayed zirconia with a liquid chromium precursor and then thermally treated to 1000°F so that it closes the pores in the zirconia (col 5, lines 45-63). Since it does not say that the resulting silica is crystalline, so a person of ordinary skill in the art would expect that amorphous silica (glass) would be used. Furthermore after the heat treatment the resulting silica would be glassy (amorphous). Kamo et al incorporates the Church et al reference (US 3956531) in order to teach how the silica containing coating is used (col 5, lines 64-66), but Kamo et al itself does not specifically state that the silica is in the form of a powder.

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The Church et al reference teaches that when the liquid chromium composition contains additional oxides, they are in the form of particulate powders which are mixed into a slurry which is then applied to the substrate surface (col 29, line 67 through col 30, line 61).

Thus it would have been obvious to a person of ordinary skill in the art at the time of invention to apply such a silica powder containing coating to the plasma sprayed coating of Schell et al in order to increase the durability of the zirconia layer, which, as shown above, Schell teaches is important to the zirconia layer.

When a reference discloses the limitations of a claim except for a property, and the Examiner cannot determine if the reference inherently possesses that property (in this case, that the heat treated silica would be amorphous), the burden is shifted to Applicant(s). In re Fitzgerald, USPQ 594 and MPEP §2112 (claim 72).

Regarding **claim 73**, as discussed previously '360 in view of Schell teaches using a NiCr metal alloy (e.g. NiCrCoAl) alloy (**claim 73**).

Response to Arguments

- 8. Applicant's arguments filed June 29th, 2010 have been fully considered but they are not persuasive.
- 9. In response to applicant's arguments that Koizumi does not teach using an electrically insulating fluid between the electrode and the component, as discussed in the rejection above, Koizumi does teach such a gas and liquid fluid.
- 10. In response to applicant's arguments that Schell does not teach using an electric spark machine, one cannot show nonobviousness by attacking references

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individually where the rejections are based on combinations of references. See In re Keller, 642 F.2d 413, 208 USPQ 871 (CCPA 1981); In re Merck & Co., 800 F.2d 1091, 231 USPQ 375 (Fed. Cir. 1986). In response to applicant's argument that Koisumi is nonanalogous art, it has been held that a prior art reference must either be in the field of applicant's endeavor or, if not, then be reasonably pertinent to the particular problem with which the applicant was concerned, in order to be relied upon as a basis for rejection of the claimed invention. See In re Oetiker, 977 F.2d 1443, 24 USPQ2d 1443 (Fed. Cir. 1992). In this case, Koizumi et al, like applicant, is directed towards an electric spark deposition process for depositing protective coatings which can include a mixture of ceramics and metal alloy onto a metal substrate. This is in applicant's field of endeavor and highly relevant to applicant's problem of how to deposit such protective coatings.

11. Applicant further argues that Koizumi does not use an "electric spark machine" to deposit their coatings, but something different. The applicant has not pointed out, nor can the examiner determine, what required features of a generic "electric spark machine" are missing in the electrospark alloying machine of Koizumi. The Koizumi et al machine generates electric sparks between a tool electrode and a substrate in order to transfer material from the tool electrode to the substrate [0038-0041], so it can be reasonably described as an electric spark machine. Applicant cites definitions of different processes to indicate a difference in the structure of the apparatus that is claimed. Moreover, Koizumi et al is not just performing a general surface alloying process (as applicant appears to imply), but an Electrospark

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Surface Alloying (ESA) process, which requires a machine to produce the electric sparks, while surface alloying might be done without such a machine. For at least these reasons, this argument of applicant's is not convincing.

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- 12. Applicant also argues that ESA uses high temperatures while their own process does not use such great heats, but parts of the electrodes can still be transferred as a solid to the substrate. However, from [0028-0029] of Koizumi teaches that the deposited films can include materials that should not be melted by the process, such as diamond. If a diamond were to melt it would cease being diamond, and only be carbon. It would not be expected to resolidify into diamond, which would be unstable under those pressures. Additionally, the films are agglomerations of micron sized hard particles, if everything melted, the particles would not agglomerate, the liquids would comingle. Koizumi does not melt all of the particles.
- 13. Finally, applicant argues that there is no motivation to impregnate silica powder into the pores of a plasma sprayed zirconia coating because a person of ordinary skill in the art would expect it to be suitable to fill the pores in zirconia unless a plasma spray process is used. However, in the rejection as applied, the zirconia is applied by plasma spray and Kamo et al specifically teaches that their coating material, which comprises silica powder (as shown by Church) is suitable and desirable in turbine engine plasma sprayed coatings, so there is a motivation to use such a coating and the expectation of success. Furthermore, applicant has provided not evidence that silica powder would have been expected to be unsuitable, instead just arguing that it is so. For at least these reasons this argument is not convincing.

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Conclusion

14. No current claims are allowed.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to JOEL G. HORNING whose telephone number is (571) 270-5357. The examiner can normally be reached on M-F 9-5pm with alternating Fridays off.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Michael B. Cleveland can be reached on (571)272-1418. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/J. G. H./

Examiner, Art Unit 1712

/Michael Cleveland/ Supervisory Patent Examiner, Art Unit 1712